SPECIFICATION OF MOVEMENT JOINTS FOR MASONRY STRUCTURES IN SRI LANKA

Dhammika Nanayakkara

PhD/C/01/94



Degree of Doctor of Philosophy

Department of Civil Engineering

University of Moratuwa Sri Lanka

August 2011

SPECIFICATION OF MOVEMENT JOINTS FOR MASONRY STRUCTURES IN SRI LANKA

Dhammika Nanayakkara

PhD/C/01/94



Thesis submitted in fulfillment of the requirements for the degree of Doctor of Philosophy

Department of Civil Engineering

University of Moratuwa Sri Lanka

August 2011

Declaration

I declare that this is my own work and this thesis does not incorporate without acknowledgement any material previously submitted for a Degree or Diploma in any other University or Institute of higher learning and to the best of my knowledge and belief it does not contain any material previously published or written by another person except where the acknowledgement is made in the text.

Also, I hereby grant to University of Moratuwa the non-exclusive right to reproduce and distribute my thesis, in whole or in part in print, electronic or other medium. I retain the right to use this content in whole or part in future works (such as articles or books).



University of Moratuwa, Sri Lanka. Electronic Theses & Dissertations www.lib.mrt.ac.lk

Signature:

Date:

The above candidate has carried out research for the PhD thesis under my supervision.

Signature of the supervisor:

Date:

Abstract

Masonry is the most commonly used building material for construction of low rise buildings and even for infill-walls of some high-rise buildings in Sri Lanka. Propagation of cracks in masonry walls is one of the main problems in masonry structures as it affects aesthetics and serviceability greatly. Movement in masonry is the prime cause for such cracks. Especially when movements are restrained, stresses will be set up which may lead to cracking. Even though these cracks may not be of structural significance, due to the difficulties in concealing them permanently and due to increase in maintenance costs of buildings, it has become one of the main concerns in the construction industry.

In a few Codes of Practice and Standards, various guidelines are stipulated to control cracking in masonry, but still there are no hard and fast rules for predicting movements accurately at the design stage, due to its complexity. The guidelines specified for design of movement joints for masonry in other countries cannot be directly used in Sri Lanka for local masonry, due to differences in environmental conditions and material properties. Therefore, there is a strong need to develop a methodology for movement joint design and a specification of movement joints for masonry structures in Sri Lanka. To achieve this goal, a comprehensive research study was carried out. It consisted of a literature survey, a field study, an experimental study, a theoretical study and a finite element study.

The literature survey was carried out to identify the important parameters to be studied, to assess the current state of knowledge, and to gather necessary information on the design of movement joints.

A field study was carried out by conducting a detailed questionnaire survey to collect information on cracking of local masonry walls. Most of the houses had at least one or more cracked walls and majority of the cracks was present only in the superstructure. Wall thickness, exposure to direct sunlight /rain, wall length/height ratio, existence of openings, cross sectional variations in walls, and existence of wall junctions or wall returns were found to be influential parameters on movements.

The experimental study included an extensive investigation of movements in different types of masonry wall panels, where 34 wall panels were tested for movements over long period of time till movements stabilized. As brickwork is the most widely used masonry material in Sri Lanka, greater emphasis was given to it. With these tests, long-term movements in different types of masonry were investigated. Numerous tests were also carried out to determine the required properties of brickwork and constituents of brickwork, needed for the theoretical study and the finite element study. The experimental study also resulted in the development of a simple, accurate and inexpensive method for measurement of long term movements in masonry.

A theoretical model accounting for elastic, creep, shrinkage and thermal deformations of bricks and mortar was developed with an accuracy of 96% to predict the long-term movements in masonry, which can be used to investigate various aspects which influence design of movement joints for masonry walls. Parametric study highlighted its usefulness.

A finite element analysis, using SAP 2000 with thin shell elements, was carried out to study the behaviour of masonry walls subjected to restrained shrinkage, using varying sizes and varying end conditions of a rectangular wall. Significant influence of L/H ratios of walls on stresses

developed in masonry walls was seen. Influence of openings, wall returns, and restraints were also studied.

Finally a methodology for design of movement joints was developed and presented. Further, simplified guidelines for design of movement joints with minimum calculations, were also proposed. Some important conclusions of the study were that moisture expansion of local bricks is insignificant in comparison to that reported for high strength bricks in other countries; movement of local masonry can be described by three parameters maximum shrinkage (ε_0), maximum expansion (ε_{ex}) and critical shrinkage (ε_{cr}) of which last is the most decisive parameter; and first year after construction is the critical period as regards movement of local masonry.



University of Moratuwa, Sri Lanka. Electronic Theses & Dissertations www.lib.mrt.ac.lk

To my father, mother, husband, sister, brother and son whose love and understanding have brought me happiness in my life



University of Moratuwa, Sri Lanka. Electronic Theses & Dissertations www.lib.mrt.ac.lk

ACKNOWLEDGEMENTS

I am greatly indebted to my supervisor, Prof. S.R.de S. Chandrakeerthy for his guidance, encouragement and valuable advice given throughout this research study. Indeed I would never have been able to complete this study if not for his unstinted, generous support and valuable suggestions.

I wish to express my sincere thanks to Prof. M.T.R. Jayasinghe, Head of the Department of Civil Engineering and former heads of the department for providing facilities to carry out this research project.

I also wish to thank all academic staff for their support and advice given at all the needy times.

I wish to express my deepest appreciation to my husband Anura for his valuable suggestions, support and encouragement given to complete this study successfully. He was behind me always willing to provide support at any needy event. He was a great strength to me throughout the duration of this study.

I wish to express my deepest appreciation to my parents, son Kushan and all my relatives and friends for their continuous encouragement and support given throughout this period. Especially I would like to thank my colleagues Premani, Harsha, Ananda and Priyan for their support and encouragement given to me to complete this work successfully.

I greatly appreciate the support given by the research staff especially Isuru, and Amila for their valuable support.

Also I would like to offer my sincere thanks to Mr. S.P. Madanayake, Mr. Nalinda Fernando, Mr. Leenus Perera and other non-academic staff members of the Building and Structural Engineering Division for their help and assistance given to conduct my experimental work.

Finally I would like to thank Amila, Pradeepa and Nishanthi for helping me with typing of this report, and all others who helped me in various ways.

V

TABLE OF CONTENTS

Declaration of the ca	indidate & supervisor	i
Abstract	-	ii
Dedication		iv
Acknowledgments		v
Table of content		vi
List of Figures		xiv
List of Tables		xxiv
Chapter 1: Introducti	ion	1
1.1 Gener	ral	2
1.2 Move	ements in buildings	3
1.2.1	General	3
1.2.2	Sources of Movements	4
	1.2.2.1 Movements Due to Loads on the Building	4
	1.2.2.2 Movements Due to Creep Deformations	5
	1.2.2.3 Thermal Movements	7
	1.2.2.4 Movements due to Changes in the Moisture	
	Content	8
	1.2.2.5 Movements Due to Chemical Changes	
	in the Material	8
	1.2.2.5.1 Movements due to Carbonation	8
	Elect 1.2.2.5.2 Movement due to Adsorption of	
	www.lib.mrt aWater Vapour	9
	1.2.2.6 Movements in Foundations	9
	1.2.2.7 Dynamic Movements	10
1.2.3	Effects of Movements on the Building	10
1.2.4	Design for Movement	11
1.3 Need	for research	15
1.4 Objec	tives of the investigation and the adopted	
Metho	odology	18
Chapter 2: Literature	e survey	20
2.1 Introd	luction	21
2.2 Revie	w of literature on movement of	
masor	nry and similar materials	22
2.2.1	Estimation of Thermal and Moisture Movements	
	and Stresses: Part1, Part2, Part 3	
	(Building Research Establishment	
	Digests 227; 228; 229; July ~ September, 1979.)	22
2.2.2	British Standard Institution, Code of Practice	

	for Use of Masonry, Part 3. Materials and	
	Components, Design and Workmanship.	
	(BS 5628 : Part 3: 1985)	33
2.2.3	Moisture Movement in Clay Brickwork: A Review	43
	2.2.3.1 General	43
	2.2.3.2 Designing for Moisture Expansion	50
2.2.4	Moisture Movement in Concrete Masonry; A Review	51
2.2.5	Volume Changes - Analysis and Effects of Movement	55
2.2.6	Movement Design and Detailing of Movement	
	Joints (part II)	58
2.2.7	Standard Guide for Calculating Movement and	
	Other Effects When Establishing Sealant Joint Width	62
	2.2.7.1 General	62
	2.2.7.2 Sealant Joint Width Required to Accommodate	
	Movements	68
	2.2.7.3 Tolerances	71
	2.2.7.3.1 Butt Sealant Joint	71
	2.2.7.3.2 Fillet Sealant Joint	72
	2.2.7.3.3 Bridge Sealant Joint	73
	2.2.7.3.4 Sealant Joint Depth	74
	2.2.7.3.5 General Remarks	74
2.2.8	Australian Standard, Masonry Structures,	
	AS3700-2001 Moratowa, Sh Lanka	76
2.2.9	Concrete Masonry Handbook Sectations	82
2.2.10	British Standard Guide to Selection of	
	Constructional Sealants	83
	2.2.10.1 General	83
	2.2.10.1.1 Calculation of the Width of	
	a Butt Joint	84
	2.2.10.1.2 Sealant Types and Their Selection	85
	2.2.10.1.3 Sealant Geometry	87
	2.2.10.1.4 Sealant Joint Preparation	88
2.2.11	British Standard Institution, Eurocode 6	
	 Design of Masonry Structures- Part 1-1 	
	General Rules for Reinforced and Unreinforced	
	Masonry. (BS EN 1996-1-1: 2005)	88
2.2.12	British Standards Institution, Selection of	
	Construction Sealants – Guide, (BS 6213: 2000)	90
2.2.13	Standards Australia, Residential Slabs and Footings	
	– Construction, (AS 2870 – 1996)	92
2.2.14	Standards Australia, Masonry in Small	
	Buildings – Part I: Simplified Design of	
	Masonry in Small Buildings (Revision of	

	AS 3700 (in part)	93
2.2.15	Clay Brick and Pavers Institute, Manual 2	
	– The Properties of Clay Masonry Units, Australia	96
2.2.16	Clav Brick and Pavers Institute.	
	Design of Clay Masonry for Serviceability,	
	CBPI, Australia	97
2.2.17	Think Brick Australia, Manual of Detailing of Clay	
	Masonry, Manual 9	102
	2.2.17.1 General	102
	2.2.17.2 Horizontal movement	103
	2.2.17.3 Calculation process for horizontal movement	104
	2.2.17.4 Vertical movement	105
	2.2.17.5 Calculation Process for vertical movement	106
2.2.18	British Standard Institution, Building	
	Construction – Jointing Products –	
	Classification and Requirements for	
	Sealants, BS ISO 11680 : 2002	108
2.2.19	Standards Australia, Masonry Units and	
	Segmental Pavers – Methods of Test –	
	Method II – Determining Coefficients of Expansion,	
	AS 4456.11 : 1997	109
2.2.20	British Standard Institution, Eurocode 6 –	
	Design of Masonry Structures – Part 3:005	
	Simplified Calculation Methods for	
	Un-reinforced Masonry Structures,	
0 0 01	BS EN 1996 – 3 : 2006	111
2.2.21	British Standard Institution, Eurocode 6 –	
	Design of Masonry Structures – Part 2:	
	Design considerations, selection of	111
	materials and execution of masonry, BS EN 1990-2: 2006	
	2.2.21.1 General 2.2.21.2 Spacing of Movement Joints:	111
<u>, , , , , , , , , , , , , , , , , , , </u>	2.2.21.2 Spacing of Movement Joints.	112
2.2.22	and Jointing in Building Construction	
	Guide BS 6093 · 2006	113
2 2 23	Standards Australia Masonry in Small	115
2.2.23	Buildings-Part 1:Design AS 4773 1-2010	121
2.2.24	South African Bureau of Standards Structural	121
<i>2.2.2</i> T	Use of Masonry-Part 1: Unreinforced Masonry Walls	
	SABS 0164-1:1980	122
	2.2.24.1 General:	122
	2.2.24.2 Magnitude of Movement	122

2.2.24.3 Width of Control Joint	123
2.2.24.4 Spacing of Control Joints	124
2.2.25 Indian Standard Institution, Code of	
Practice for Design and Installation of Joints	
in Buildings, IS: 3414-1968 (Reprinted in 1978)	127
2.2.25.1 General	127
2.2.25.2 Types of Joints	128
2.2.25.3 Materials	129
2.2.25.4 Design	130
2.2.25.5 Maintenance	133
2.3 Review of previous research studies:	134
2.3.1 Site Surveys of Movement in Calcium	
Silicate Brickwork, W.M. Churchill,	
Masonry International, Vol. 2, No.2, June 1988	134
2.3.2 Influence of size on moisture movements in	
unrestrained Masonry	135
2.3.3 Feasibility Study on the Use of Brickwork and	
Reinforced Brickwork Columns to Replace	
Reinforced Columns in up to Two- storeyed Houses	137
2.3.4 Elastic, Creep and Shrinkage Behavior of Masonry	138
2.4 Conclusions from the literature survey	139
2.4.1 General	139
2.4.2 Methodology for Design of Movement Joints	
(Formulated from the Results of the Literature Survey)	153
2.4.2.1 General Clic	153
2.4.2.1.1 Design Procedure	154
2.4.3 Draft Specification (Formulated from the Results	
of the Literature Survey) for Use of Sealants	
within Movement Joints	158
Chapter 3: Field Study	161
3.1 Introduction:	162
3.2 Analysis of results of the questionnaire	163
3.2.1 Section a (walls in buildings)	163
3.2.1.1 General information	163
3.2.1.1.1 Results pertaining to general information	164
3.2.1.1.2 Findings	168
3.2.1.2 Information on cracking	170
3.2.1.2.1 Results pertaining to information on	
cracking	170
3.2.1.2.2 Findings	175
3.2.1.3 Analysis of crack locations in walls	177

	3.2.1.3.1 General	177
	3.2.1.3.2 Walls with door openings	180
	3.2.1.3.3 Walls with only window openings	180
	3.2.1.3.4 Walls without openings	181
3.2.2	Section B (freestanding walls)	182
	3.2.2.1 Results from questionnaire survey of the field	
	study on freestanding walls	182
	3.2.2.2 Findings	187
3.3 Concl	lusions from the field study	189
3.3.1	Walls in buildings	189
3.3.2	Freestanding walls	191
3.3.3	Summary of important conclusions	192
Chapter 4: Experi	imental study	193
4.1 Gener	cal	194
4.2 The m	neasurement of movement	194
4.2.1	Techniques considered	194
4.2.2	Findings	197
4.3 Details	s of test series 1	197
4.3.1	Main Parameters of the Test Series 1	198
4.3.2	Details of Masonry Panels (Test series 1)	200
	4.3.2.1 Brickwork Panels	200
	4.3.2.2 Blockwork Panels & Dissertations	201
4.3.3	Details of Measurements (Test series 1)	201
4.3.4	Results of the Experimental Work and Discussion	203
4.3.5	Conclusions from Test Series 1	208
4.4 Detail	ls of test series 2	211
4.4.1	Main parameters of the test series 2	212
4.4.2	Details of masonry panels (test series 2)	214
4.4.3	Details of measurements (test series 2)	214
4.4.4	Results and discussion (test series 2)	215
4.4.5	Conclusions from Test Series 2	231
4.5 Details	s of test series 3	235
4.5.1	Main Parameters of the Test Series 3	235
4.5.2	Details of Masonry Panels (Test Series 3)	237
	4.5.2.1 Details of brickwork panels	237
	4.5.2.2 Details of Blockwork Panels	237
4.5.3	Details of Measurements (Test Series 3)	239
4.5.4	Results of the Test Series 3 and Discussion	239
4.5.5	Conclusions from Test Series 3	264
4.6 Detail	ls of test series 4	268
4.6.1	Main parameters of the test series 4	268

4.6.2	Details of masonry panels (test series 4)	269
4.6.3	Details of measurements (test series 4)	270
4.6.4	Results of the experimental work and discussion	270
4.6.5	Conclusions from test series 4	275
4.7 Detai	ls of test series 5	277
4.7.1	Investigation of Movements in Burnt Clay Bricks	278
4.7.2	Determination of Elastic Properties of Bricks in	
	Longitudinal Direction	279
	4.7.2.1 Bricks subjected to compression in	
	longitudinal direction	279
	4.7.2.2 Bricks subjected to tension in longitudinal	
	Direction	282
4.7.3	Determination of Coefficient of Thermal Expansion	
	of Bricks	284
4.7.4	Investigation of Creep Deformations in Bricks	286
	4.7.4.1 Creep Deformation of Bricks Under Compression	286
	4.7.4.2 Creep of Bricks Under Tension	289
4.7.5	Shrinkage Test on Saturated Brick Samples	291
4.7.6	Determination of Elastic Properties of Mortar	293
	4.7.6.1 Mortar Specimens Subjected to Compressive loads	293
	4.7.6.2 Mortar Specimens Subjected to Tensile loads	294
4.7.7	Determination of Coefficient of Thermal Expansion of Mortar	295
4.7.8	Investigation of Creep Deformation of Mortar	296
	4.7.8.1 Creep Deformation of Mortar Under Compression	296
	4.7.8.2 Creep Deformation of Mortar Under Tension	298
4.7.9	Investigation of Drying Shrinkage of Different Mortar	300
	4.7.9.1 Calculation of Shrinkage Strain of a Specimen	301
4.7.10	Determination of Material Properties of Brickwork	
	Needed for FEM Analysis	308
	4.7.10.1 Test to Determine Compressive	
	Strength of Brickwork	308
	4.7.10.2 Test to Determine Flexural Strength	
	of Brickwork	310
	4.7.10.3 Tests to Determine Density, Modulus	
	of Elasticity and Poisson's Ratio of Brickwork	315
	4.7.10.3.1 General	315
	4.7.10.3.2 Test Results of Elastic Properties	01-
	and Density of Brickwork	316
4.7.11	Conclusions from Test Series 5	316
4.8 Main	conclusions from the experimental study	319
с N (-1		202

5.1	Genera	l	323
5.2	Model	ing of movements in masonry walls	324
	5.2.1	Modeling of Half-Brick Thick Wall Element	324
		5.2.1.1 Calculation of Creep Deformation in	
		Masonry Element	330
		5.2.1.2 Calculation of Shrinkage in Masonry Element	332
		5.2.1.3 Calculation of Thermal Movements in	
		Masonry Element	332
	5.2.2	Modeling of One-Brick Thick Wall Element	333
	5.2.3	Physical and Mechanical Properties of Constituents	
		of Brick Masonry Used for modeling	340
	5.2.4	Development of the Computer Program to Model	
		Masonry Element	343
	5.2.5	Masonry Model Predictions and Comparison of the	
		Experimental Results	347
		5.2.5.1 Comparison of masonry model predictions	
		with experimental work	347
		5.2.5.2 Parametric Study	348
	5.2.6	Conclusions from Theory and Prediction of the	
		Masonry Model	357
Chapter 6:	Finite e	element analysis of masonry walls subjected to	
	moven	nent restraints	359
		Electronic Theses & Dissertations	
6.1	Genera	l www.lib.mrt.ac.lk	360
6.2	Compu	iter modeling of masonry walls	361
	6.2.1	Material properties of brickwork used for the	
		analysis of walls	362
6.3	Analys	is and results of masonry walls using finite element method	363
	6.3.1	Influence of Wall Length on the Behaviour of Freestanding	
		Masonry Walls under Restrained Shrinkage	363
	6.3.2	Influence of Wall Length to Height Ratio (L/H Ratio) on the	
		Behaviour of Freestanding Masonry Walls under Restrained	
		Shrinkage	366
	6.3.3	Influence of Boundary Conditions of Walls on Behaviour	
		of Walls under Restrained Shrinkage	367
	6.3.4	Influence of Wall Thickness on Behaviour of	
		Walls under Restrained Shrinkage	371
	6.3.5	Influence of Wall Openings on the Behaviour of Walls	
		under Restrained Shrinkage	372
	6.3.6	Identification of crack locations and cracking Pattern	
		associated with Restrained Shrinkage of walls	374

Chapter 7: Design of movement joints for masonry walls and selection of sealants 376 7.1 General 377 7.2 Design of movement joints for masonry walls 377 7.2.1 Estimation of Expected Total Movement in Walls 377 7.2.1.1 Moisture Movements in Different Types of Masonry 378 7.2.1.2 Thermal Movements in Different Types of Masonry 378 7.2.1.3 Calculation movement joint spacing 811 7.2.1.4 Designed Movement Joint Width and Depth 383 7.2.1.4.1 Designed Movement Joint Width 383 7.2.1.4.2 Movement Joint Depth 384 7.3 Selection of sealants 366 7.3.1 Types of Sealants and Their Applications 386 7.4.2 Method of Applying Sealant in Movement Joints 389 7.4.1 General 389 7.4.2 The recommended simplified design method for 390 7.4.2.1 General 390 7.4.2.2 Detailing of Open Joints and Joints filled with sealants 391 7.4.2.3 Width and spacing of Vertical Movement joints 392 7.4.2.4 Other considerations for specific location of movement joints 392 7.4.2.3 Width and spacing of Vertical Movement joints 392 7.4.2.4 Other considerations for furt	6.4 Conclusion	375
of sealants3767.1 General3777.2 Design of movement joints for masonry walls3777.2.1 Estimation of Expected Total Movement in Walls3777.2.1.2 Thermal Movements in Different Types of Masonry3787.2.1.2 Thermal Movements in Different Types of Masonry3787.2.1.3 Calculation movement joint spacing3817.2.1.4 Designed Movement Joint Width and Depth3837.2.1.4.1 Designed Movement Joint Width and Depth3847.3 Selection of sealants3867.3.1 Types of Sealants and Their Applications3867.3.2 Method of Applying Sealant in Movement Joints3897.4.1 General3897.4.1 General3907.4.2 The recommended simplified design method for movement joints in local masonry3907.4.2.1 General3907.4.2.2 Detailing of Open Joints and joints filled with sealants3917.4.2.3 Width and spacing of Vertical Movement joints3927.4.2.4 Other considerations for specific location of movement joints3937.4.2.5 The recommended simplified method3947.5 Concluding Summary395Chapter 8: Main conclusions and Recommendations for further Research3978.1 Main conclusions3988.2 Recommendations for further research407Appendix A417Appendix B432Appendix C515Appendix C512Appendix D624	Chapter 7: Design of movement joints for masonry walls and selection	
7.1 General 377 7.2 Design of movement joints for masonry walls 377 7.2.1 Estimation of Expected Total Movement in Walls 377 7.2.1.1 Moisture Movements in Different Types of Masonry 378 7.2.1.2 Thermal Movements in Different Types of Masonry 378 7.2.1.3 Calculation movement joint spacing 381 7.2.1.4 Designed Movement Joint Width and Depth 383 7.2.1.4.1 Designed Movement Joint Width 383 7.2.1.4.2 Movement Joint Depth 384 7.3 Selection of Sealants 386 7.3.1 Types of Sealants and Their Applications 386 7.3.2 Method of Applying Sealant in Movement Joints for 389 7.4.1 General 389 7.4.2 The recommended simplified design method for 390 7.4.2.1 General 390 7.4.2.1 General 390 7.4.2.2 Detailing of Open Joints and Joints filled with sealants 391 7.4.2.3 Width and spacing of Vertical Movement Joints 392 7.4.2.4 Other considerations for specific location 393 7.4.2.5 The recommended simplified method 394 7.5 Concluding Summary 393 8.1 Main conclusions and Recommendations for further	of sealants	376
7.2 Design of movement joints for masonry walls 377 7.2.1 Estimation of Expected Total Movement in Walls 377 7.2.1.1 Moisture Movements in Different Types of Masonry 378 7.2.1.2 Thermal Movements in Different Types of Masonry 378 7.2.1.3 Calculation movement joint spacing 381 7.2.1.4 Designed Movement Joint Width and Depth 383 7.2.1.4.1 Designed Movement Joint Width 383 7.2.1.4.2 Movement Joint Depth 384 7.3 Selection of sealants 386 7.3.1 Types of Sealants and Their Applications 386 7.3.2 Method of Applying Sealant in Movement Joints 389 7.4.1 General 389 7.4.2 The recommended simplified design method for 390 7.4.2.1 General 390 7.4.2.3 Width and spacing of Vertical Movement joints 391 7.4.2.4 Other considerations for specific location 393 7.4.2.5 The recommended simplified method 394 7.5 Concluding Summary 395 Chapter 8: Main conclusions and Recommendations for further Research 397 8.1 Main conclusions 398 8.2 Recommendations for further research 407 Appendix A	7.1 General	377
7.2.1 Estimation of Expected Total Movement in Walls 377 7.2.1.1 Moisture Movements in Different Types of Masonry 378 7.2.1.2 Thermal Movements in Different Types of Masonry 378 7.2.1.3 Calculation movement joint spacing 381 7.2.1.4 Designed Movement Joint Width and Depth 383 7.2.1.4.1 Designed Movement Joint Width 383 7.2.1.4.2 Movement Joint Depth 384 7.3 Selection of sealants 386 7.3.1 Types of Sealants and Their Applications 386 7.3.2 Method of Applying Sealant in Movement Joints 389 7.4.1 General 389 7.4.2 General 390 7.4.2.1 General 390 7.4.2.1 General 390 7.4.2.2 Detailing of Open Joints and joints filled with sealants 391 7.4.2.3 Width and spacing of Vertical Movement joints 392 7.4.2.4 Other considerations for specific location 393 7.4.2.5 The recommended simplified method 393 7.4.2.6 Other considerations for specific location<	7.2 Design of movement joints for masonry walls	377
7.2.1.1 Moisture Movements in Different Types of Masonry3787.2.1.2 Thermal Movements in Different Types of Masonry3787.2.1.3 Calculation movement joint spacing3817.2.1.4 Designed Movement Joint Width and Depth3837.2.1.4.1 Designed Movement Joint Width3837.2.1.4.2 Movement Joint Depth3847.3 Selection of sealants3667.3.1 Types of Sealants and Their Applications3867.3.2 Method of Applying Sealant in Movement Joints3897.4.3 Simplified Method for design of movement joints for walls of local masonry3897.4.4 General3897.4.2 The recommended simplified design method for movement joints in local masonry3907.4.2.1 General3907.4.2.2 Detailing of Open Joints and joints filled with sealants 7.4.2.3 Width and spacing of Vertical Movement joints3927.4.2.5 The recommended simplified method3947.5 Concluding Summary395Chapter 8: Main conclusions and Recommendations for further Research3978.1 Main conclusions 8.2 Recommendations for further research3984.2 References Appendix A Appendix B409Appendix C Appendix C417Appendix D Appendix C417	7.2.1 Estimation of Expected Total Movement in Walls	377
7.2.1.2 Thermal Movements in Different Types of Masomry 378 7.2.1.3 Calculation movement joint spacing 381 7.2.1.4 Designed Movement Joint Width and Depth 383 7.2.1.4 Designed Movement Joint Width 383 7.2.1.4.1 Designed Movement Joint Width 383 7.2.1.4.1 Designed Movement Joint Width 383 7.2.1.4.2 Movement Joint Depth 384 7.3 Selection of sealants 386 7.3.1 Types of Sealants and Their Applications 386 7.3.2 Method of Applying Sealant in Movement Joints 389 7.4 Simplified Method for design of movement joints for 389 7.4.2 General 389 7.4.2.1 General 390 7.4.2.2 Detailing of Open Joints and joints filled with sealants 391 7.4.2.3 Width and spacing of Vertical Movement joints 392 7.4.2.4 Other considerations for specific location 392 7.4.2.5 The recommended simplified method 394 7.5 Concluding Summary 395 8.1 Main conclusions and Recommendations for further Research 397 8.1 Main conclusions 398 8.2 Recommendations for further research 407 References 409	7.2.1.1 Moisture Movements in Different Types of Masonry	378
7.2.1.3 Calculation movement joint spacing 381 7.2.1.4 Designed Movement Joint Width and Depth 383 7.2.1.4.1 Designed Movement Joint Width 383 7.2.1.4.2 Movement Joint Depth 384 7.3 Selection of sealants 386 7.3.1 Types of Sealants and Their Applications 386 7.3.2 Method of Applying Sealant in Movement Joints 389 7.4 Simplified Method for design of movement joints for 389 7.4.1 General 389 7.4.2 The recommended simplified design method for 390 7.4.2.1 General 390 7.4.2.1 General 390 7.4.2.2 Detailing of Open Joints and joints filled with sealants 391 7.4.2.3 Width and spacing of Vertical Movement joints 392 7.4.2.4 Other considerations for specific location 393 0 of movement joints 393 7.4.2.5 The recommended simplified method 394 7.5 Concluding Summary 395 Chapter 8: Main conclusions and Recommendations for further Research 397 8.1 Main conclusions 398 8.2 Recommendations for further research 407 Appendix A 417 Appendix C<	7.2.1.2 Thermal Movements in Different Types of Masonry	378
7.2.1.4 Designed Movement Joint Width and Depth 383 7.2.1.4.1 Designed Movement Joint Width 383 7.2.1.4.2 Movement Joint Depth 384 7.3 Selection of sealants 386 7.3.1 Types of Sealants and Their Applications 386 7.3.2 Method of Applying Sealant in Movement Joints 389 7.4 Simplified Method for design of movement joints for 389 7.4.1 General 389 7.4.2 The recommended simplified design method for 390 7.4.2.1 General 390 7.4.2.1 General 390 7.4.2.2 Detailing of Open Joints and joints filled with sealants 391 7.4.2.3 Width and spacing of Vertical Movement joints 392 7.4.2.4 Other considerations for specific location 393 7.4.2.5 The recommended simplified method 394 7.5 Concluding Summary 395 Chapter 8: Main conclusions and Recommendations for further Research 397 8.1 Main conclusions 398 8.2 Recommendations for further research 407 References 409 Appendix A 417 Appendix C 515 Appendix C 515 <td>7.2.1.3 Calculation movement joint spacing</td> <td>381</td>	7.2.1.3 Calculation movement joint spacing	381
7.2.1.4.1Designed Movement Joint Width3837.2.1.4.2Movement Joint Depth3847.3Selection of sealants3867.3.1Types of Sealants and Their Applications3867.3.2Method of Applying Sealant in Movement Joints3897.4Simplified Method for design of movement joints for walls of local masonry3897.4.1General3897.4.2The recommended simplified design method for movement joints in local masonry3907.4.2.1General3907.4.2.2Detailing of Open Joints and joints filled with sealants3917.4.2.3Width and spacing of Vertical Movement joints3927.4.2.4Other considerations for specific location of movement joints3937.4.2.5The recommended simplified method3947.5Concluding Summary395Chapter 8: Main conclusions and Recommendations for further Research3978.1Main conclusions3988.2Recommendations for further research407Appendix A417Appendix B432Appendix C515Appendix C515	7.2.1.4 Designed Movement Joint Width and Depth	383
7.2.1.4.2 Movement Joint Depth3847.3 Selection of sealants3867.3.1 Types of Sealants and Their Applications3867.3.2 Method of Applying Sealant in Movement Joints3897.4 Simplified Method for design of movement joints for walls of local masonry3897.4.1 General3897.4.2 The recommended simplified design method for movement joints in local masonry3907.4.2.1 General3907.4.2.2 Detailing of Open Joints and joints filled with sealants3917.4.2.3 Width and spacing of Vertical Movement joints3927.4.2.4 Other considerations for specific location of movement joints3937.4.2.5 The recommended simplified method3947.5 Concluding Summary395Chapter 8: Main conclusions and Recommendations for further Research3978.1 Main conclusions3988.2 Recommendations for further research407Appendix A Appendix B Appendix C Anomedix D417Appendix C Appendix C515	7.2.1.4.1 Designed Movement Joint Width	383
7.3 Selection of sealants 386 7.3.1 Types of Sealants and Their Applications 386 7.3.2 Method of Applying Sealant in Movement Joints 389 7.4 Simplified Method for design of movement joints for 389 7.4 Simplified Method for design of movement joints for 389 7.4.1 General 389 7.4.2 The recommended simplified design method for 390 7.4.2.1 General 390 7.4.2.1 General 390 7.4.2.3 Width and spacing of Vertical Movement joints 391 7.4.2.4 Other considerations for specific location 394 7.4.2.5 The recommended simplified method 394 7.5 Concluding Summary 395 Chapter 8: Main conclusions and Recommendations for further Research 397 8.1 Main conclusions 398 8.2 Recommendations for further research 407 References 409 Appendix A 417 Appendix B 432 Appendix D 624	7.2.1.4.2 Movement Joint Depth	384
7.3.1Types of Sealants and Their Applications3867.3.2Method of Applying Sealant in Movement Joints3897.4Simplified Method for design of movement joints for walls of local masonry3897.4.1General3897.4.2The recommended simplified design method for movement joints in local masonry3907.4.2.1General3907.4.2.2Detailing of Open Joints and joints filled with sealants3917.4.2.3Width and spacing of Vertical Movement joints3927.4.2.4Other considerations for specific location of movement joints3937.4.2.5The recommended simplified method3947.5Concluding Summary395Chapter 8: Main conclusions and Recommendations for further Research3978.1Main conclusions3988.2Recommendations for further research407References409Appendix A417Appendix B432Appendix D624	7.3 Selection of sealants	386
7.3.2 Method of Applying Sealant in Movement Joints 389 7.4 Simplified Method for design of movement joints for 389 7.4.1 General 389 7.4.2 The recommended simplified design method for 390 7.4.2.1 General 390 7.4.2.2 Detailing of Open Joints and joints filled with sealants 391 7.4.2.3 Width and spacing of Vertical Movement joints 392 7.4.2.4 Other considerations for specific location 393 7.4.2.5 The recommended simplified method 394 7.5 Concluding Summary 395 Chapter 8: Main conclusions and Recommendations for further Research 397 8.1 Main conclusions 398 8.2 Recommendations for further research 407 References 409 Appendix A 417 Appendix B 432 Appendix C 515 <	7.3.1 Types of Sealants and Their Applications	386
7.4 Simplified Method for design of movement joints for walls of local masonry3897.4.1 General3897.4.2 The recommended simplified design method for movement joints in local masonry3907.4.2.1 General3907.4.2.2 Detailing of Open Joints and joints filled with sealants3917.4.2.3 Width and spacing of Vertical Movement joints3927.4.2.4 Other considerations for specific location of movement joints3937.4.2.5 The recommended simplified method3947.5 Concluding Summary395Chapter 8: Main conclusions and Recommendations for further Research3978.1 Main conclusions3988.2 Recommendations for further research407References409Appendix A417Appendix B432Appendix C515Appendix D624	7.3.2 Method of Applying Sealant in Movement Joints	389
walls of local masonry3897.4.1General3897.4.2The recommended simplified design method for3907.4.2The recommended simplified design method for3907.4.2.1General3907.4.2.2Detailing of Open Joints and joints filled with sealants3917.4.2.3Width and spacing of Vertical Movement joints3927.4.2.4Other considerations for specific location3937.4.2.5The recommended simplified method3947.5Concluding Summary395Chapter 8: Main conclusions and Recommendations for further Research3978.1Main conclusions3988.2Recommendations for further research407References409Appendix A417Appendix B432Appendix C515Appendix D624	7.4 Simplified Method for design of movement joints for	
7.4.1General3897.4.2The recommended simplified design method for movement joints in local masonry3907.4.2.1General3907.4.2.2Detailing of Open Joints and joints filled with sealants3917.4.2.3Width and spacing of Vertical Movement joints3927.4.2.4Other considerations for specific location of movement joints3937.4.2.5The recommended simplified method3947.5Concluding Summary395Chapter 8:Main conclusions and Recommendations for further Research3978.1Main conclusions3988.2Recommendations for further research407References409Appendix A417Appendix B432Appendix C515Appendix D624	walls of local masonry	389
7.4.2 The recommended simplified design method for 390 movement joints in local masonry Sin Lanka 390 7.4.2.1 General 390 7.4.2.2 Detailing of Open Joints and joints filled with sealants 391 7.4.2.3 Width and spacing of Vertical Movement joints 392 7.4.2.4 Other considerations for specific location 393 7.4.2.5 The recommended simplified method 394 7.5 Concluding Summary 395 Chapter 8: Main conclusions and Recommendations for further Research 397 8.1 Main conclusions 398 8.2 Recommendations for further research 407 References 409 Appendix A 417 Appendix B 432 Appendix D 515	7.4.1 General	389
movement joints in local masonry3907.4.2.1 General3907.4.2.2 Detailing of Open Joints and joints filled with sealants3917.4.2.3 Width and spacing of Vertical Movement joints3927.4.2.4 Other considerations for specific location of movement joints3937.4.2.5 The recommended simplified method3947.5 Concluding Summary395Chapter 8: Main conclusions and Recommendations for further Research3978.1 Main conclusions3988.2 Recommendations for further research407References409Appendix A417Appendix B432Appendix C515Appendix D624	7.4.2 The recommended simplified design method for	
7.4.2.1 General3907.4.2.2 Detailing of Open Joints and joints filled with sealants3917.4.2.3 Width and spacing of Vertical Movement joints3927.4.2.4 Other considerations for specific location3937.4.2.5 The recommended simplified method3947.5 Concluding Summary395Chapter 8: Main conclusions and Recommendations for further Research3978.1 Main conclusions3988.2 Recommendations for further research409Appendix A417Appendix B432Appendix C515Appendix D624	movement joints in local masonry	390
7.4.2.2 Detailing of Open Joints and joints filled with sealants3917.4.2.3 Width and spacing of Vertical Movement joints3927.4.2.4 Other considerations for specific location of movement joints3937.4.2.5 The recommended simplified method3947.5 Concluding Summary395Chapter 8: Main conclusions and Recommendations for further Research3978.1 Main conclusions3988.2 Recommendations for further research407References409Appendix A417Appendix B432Appendix C515Appendix D624	7.4.2.1 General	390
7.4.2.3 Width and spacing of Vertical Movement joints3927.4.2.4 Other considerations for specific location of movement joints3937.4.2.5 The recommended simplified method3947.5 Concluding Summary395Chapter 8: Main conclusions and Recommendations for further Research3978.1 Main conclusions3988.2 Recommendations for further research407References409Appendix A417Appendix B432Appendix C515Appendix D624	7.4.2.2 Detailing of Open Joints and joints filled with sealants	391
7.4.2.4 Other considerations for specific location of movement joints3937.4.2.5 The recommended simplified method3947.5 Concluding Summary395Chapter 8: Main conclusions and Recommendations for further Research3978.1 Main conclusions3988.2 Recommendations for further research407References409Appendix A417Appendix B432Appendix C515Appendix D624	7.4.2.3 Width and spacing of Vertical Movement joints	392
of movement joints3937.4.2.5 The recommended simplified method3947.5 Concluding Summary395Chapter 8: Main conclusions and Recommendations for further Research3978.1 Main conclusions3988.2 Recommendations for further research407References409Appendix A417Appendix B432Appendix C515Appendix D624	7.4.2.4 Other considerations for specific location	
7.4.2.5 The recommended simplified method3947.5 Concluding Summary395Chapter 8: Main conclusions and Recommendations for further Research3978.1 Main conclusions3988.2 Recommendations for further research407References409Appendix A417Appendix B432Appendix C515Appendix D624	of movement joints	393
7.5 Concluding Summary395Chapter 8: Main conclusions and Recommendations for further Research3978.1 Main conclusions 8.2 Recommendations for further research3988.2 Recommendations for further research407References Appendix A Appendix B Appendix C Appendix D409624	7.4.2.5 The recommended simplified method	394
Chapter 8: Main conclusions and Recommendations for further Research3978.1 Main conclusions 8.2 Recommendations for further research398 407References Appendix A Appendix B Appendix C Appendix D409 432 515	7.5 Concluding Summary	395
8.1 Main conclusions3988.2 Recommendations for further research407References409Appendix A417Appendix B432Appendix C515Appendix D624	Chapter 8: Main conclusions and Recommendations for further Research	397
8.2 Recommendations for further research407References409Appendix A417Appendix B432Appendix C515Appendix D624	8.1 Main conclusions	398
References409Appendix A417Appendix B432Appendix C515Appendix D624	8.2 Recommendations for further research	407
Appendix A409Appendix B432Appendix C515Appendix D624	References	<u>400</u>
Appendix R417Appendix B432Appendix C515Appendix D624	Appendix A	<u>4</u> 17
Appendix D 515 Appendix D 624	Appendix R	432
Appendix D 624	Appendix C	515
	Appendix D	624

LIST OF FIGURES

		Page
Figure 1.1	Common problems caused by movement between frames and	
	walls	12
Figure 2.1	Causes of deformation	23
Figure 2.2(a)	Factors affecting thermal movement	34
Figure 2.2(b)	Factors affecting moisture movement of concrete and	
	calcium silicate masonry units	37
Figure 2.2(c)	The moisture movement of mortars	38
Figure 2.3	Locations where movement joints are required in walls	42
Figure 2.4	Vertical Expansion Joints	58
Figure 2.5	Expansion Joints at Corners	60
Figure 2.6	Expansion Joints at an Offset	60
Figure 2.7	Movement Joint near an Opening	61
Figure 2.8	Movement Joint to Separate Walls Having Different Heights	
	or exposure conditions & Dissertations	61
Figure 2.9	Flexible Anchorage to Beams and Columns	62
Figure 2.10(a)	Typical Sealant Joint Movements	67
Figure 2.10(b)	Longitudinal or Transverse Extension Movement	67
Figure 2.11	Extension and Compression Movement with Transverse	
	Extension	67
Figure 2.12	Extension and Compression Movement with Longitudinal	
	Extension	68
Figure 2.13	Diagonal Extension Movement of a Sealant Joint	69
Figure 2.14	Movement combinations in a sealant	70
Figure 2.15	Cross Section of a Typical Butt Sealant Joint	72
Figure 2.16	Cross Section of a Typical Fillet Sealant Joint	73
Figure 2.17	Cross Section of a Typical Liquid - Applied Bridge sealant	
	joint	74

Figure 2.18	Movement joint with chases	76
Figure 2.19	Details of Intersections at Unreinforced Walls	77
Figure 2.20	Intersection of a Reinforced wall	77
Figure 2.21(a)	Typical Control Joint Details	78
Figure 2.21(b)	Flowchart for Selection of a Sealant	91
Figure 2.22	Crack Types in Masonry	97
Figure 2.23(a)	Typical Cracking from a Doming Foundation	98
Figure 2.23(b)	Typical Cracking from a Dishing Foundation	98
Figure 2.24(a)	Movement of Articulated Walls in a Doming Foundation	99
Figure 2.24(b)	Movement of Articulated Walls in a Dishing Foundation	99
Figure 2.25	Typical Flexible Masonry Anchors	100
Figure 2.26	Slip Joint between Masonry and a Concrete Slab	100
Figure 2.27	Recommended Locations for Control Joints	104
Figure 2.28	Gun Applied Sealant	114
Figure 2.29	Tooled Sealant	115
Figure 2.30(a)	Method 1 Theses & Dissertations	116
Figure 2.30(b)	Method 2 lib mrt ac.lk	117
Figure 2.30(c)	Method 3	118
Figure 2.31	Minimum Gaps of Control Joints	126
Figure 2.32	Expansion Joint Filler and sealing compound	133
Figure 3.1	Treatment of Walls with Openings	178
Figure 3.2	Cracking of walls due to settlement or uplift	179
Figure 4.1	Measurement of Horizontal Movement in a Brickwork Panel	195
Figure 4.2	Measuring movement using a multi-position mechanical	
	strain gauge	196
Figure 4.3	Arrangement for Measurement of Movements Using Dial	
	Gauges	196
Figure 4.4	Moisture Content of Bricks Versus Immersion Time in Water	200
Figure 4.5	The Typical Test Panels Made of Brickwork and Blockwork	201

Figure 4.6	Location of Demec Gauge Points on Brickwork and	
	Blockwork Panels	202
Figure 4.7	Average Strain versus Time for Panels A & B	204
Figure 4.8	Average Strain Versus Time for Panels C & D	204
Figure4.9	Average Strain Versus Time for Panels E & F	205
Figure 4.10	Average Strain Versus Time for Panels G & H	205
Figure 4.11	Average Strain versus Time for Panels I & J	206
Figure 4.12	Strains in Panels A&B and C & D	206
Figure 4.13	Horizontal Strains in Panels A, B and E, F	207
Figure 4.14	Horizontal Strains in Panels A, B and G, H	207
Figure 4.15(a)	Variation of Temperature During the Period	213
Figure 4.15(b)	Variation of Relative Humidity During the Period	213
Figure 4.16	Typical Brickwork Test Panel in Series 2	214
Figure 4.17	The Variation of Horizontal Strain Versus Time for All	
Figure 4.18	Panels Horizontal Strain Versus Time for Panels with Low Strength	216
	Bricks w.lib.mrt.ac.lk	217
Figure 4.19	The Horizontal Strain Versus Time for Panels with Medium	
	Strength Bricks	218
Figure 4.20	The Horizontal Strain Versus Time for Panels with High	
	Strength Bricks	219
Figure 4.21(a)	The Horizontal Strain Versus Time for Panels with 1:8	
	Mortar but with Different Strengths of Bricks	220
Figure 4.21(b)	The Horizontal Strain Versus Time for Panels with 1:5	
	Mortar but with Different Strengths of Bricks	221
Figure 4.22(a)	Typical Strain Versus Time for Brickwork	222
Figure 4.22(b)	Displacement in Movement Joints (with no sealant, but only	
	two cover sheets on either side)	226
Figure 4.22(c)	Displacement in Movement Joints (with joint sealant)	227

Figure 4.23	The Maximum Shrinkage Strain (ε_o)Versus Brick Strength	228
Figure 4.24	The Maximum Expansion (ϵ_{ex}) Versus Brick Strength	229
Figures 4.25	Critical shrinkage (ϵ_{cr}) Versus Brick Strength	230
Figure 4.26	The Brickwork Test Panel(225 mm) in Series 3	237
Figure 4.27	The Brickwork Test Panel(110 mm) in Series 3	238
Figure 4.28	The Blockwork Test Panel in Series 3	238
Figure 4.29	The Graph of Strain Versus Time for All Brickwork Panels	240
Figure 4.30	The Graph of Strain Versus Time for Blockwork panels	241
Figure 4.31	Strain Vs Time for Panels(225 thick) Made of Saturated	
	Bricks with Different Mortar Mixes	242
Figure 4.32	Strain Versus Time for Panels(110 thick) made of saturated	
	bricks with different mortar Mixes	243
Figure 4.33	Strain Versus Time for Panels(225 thick) Made of Dry	
	Bricks with Different Mortar Mixes	244
Figure 4.34	Strain Versus Time for Panels(110 thick) Made of Dry	
	Bricks with different mortar Mixes	245
Figure 4.35	Strain Versus Time for Panels(225 thick) Made with 1:8	
	Mortar Mix and with Different Moisture Contents in Bricks	246
Figure 4.36	Strain Versus Time for Panels(225 thick) Made with 1:6	
	Mortar Mix and with different moisture contents in bricks	247
Figure 4.37	Strain Versus Time for Panels(110 thick) Made with 1:8	
	Mortar Mix and with Different Moisture Contents in Bricks	248
Figure 4.38	Strain Versus Time for Panels(110 thick) Made with 1:6	
	Mortar Mix and with Different Moisture Contents in Bricks	249
Figure 4.39	Strain Versus Time for Hollow Block Panels Made with	
	Different Moisture Contents in Blocks	250
Figure 4.40	Strain Versus Time for Solid Block Panels Made with	
	Different Moisture Contents in Blocks	251

Figure 4.41	Strain Versus Time for Panels Made with 1:6 Mortar,	
	Saturated Bricks with varied wall thickness	252
Figure 4.42	Strain Versus Time for Panels Made with 1:6 Mortar & Dry	
	bricks with varied wall thickness	253
Figure 4.43	Strain Versus Time for Panels Made with 1:8 Mortar &	
	Saturated Bricks but with Varied Wall Thickness	254
Figure 4.44	Strain Versus Time for Panels Made with 1:8 Mortar & Dry	
	Bricks but with Varied Wall Thickness	255
Figure 4.45	Strain Versus Time for Panels Made with 1:5 Mortar &	
	Saturated Blocks	256
Figure 4.46	Strain Versus Time for Panels Made with 1:5 Mortar & Dry	
	Blocks	257
Figure 4.51	Typical Rubble Masonry Panel	269
Figure 4.52	A Rubble Masonry Panel in Test Series - 4	269
Figure 4.53	Strain Versus Time Graph for All Rubble Masonry Panels	271
Figure 4.54	Strain Versus Time for Rubble Masonry Panels with 1:8	
	Mortar Mix b. mrt. ac.lk	271
Figure 4.55	Strain Versus Time for Rubble Masonry Panels with 1:6	
	Mortar Mix	272
Figure 4.56	Strain Versus Time for Rubble Masonry Panels with 1:5	
	mortar Mix	272
Figure 4.57	Brick specimen used to measure movements	278
Figure 4.58	Movements in Local Bricks	279
Figure 4.59	A brick sample under compression load	280
Figure 4.60(a)	The Stress-Strain Curves of Type 2-Grade I Bricks Under	
	Compression	280
Figure 4.60(b)	The Stress- Strain Curves of Type 2-Grade II Bricks Under	
	Compression	281
Figure 4.61	Loading arrangement of a brick sample under tension	282

Figure 4.62(a)	The stress- strain curves of Type 2-Grade I bricks	283
Figure 4.62(b)	The stress- strain curves of Type 2-Grade II bricks	283
Figure 4.63	A Brick Sample Used to Determine Coefficient of Thermal	285
	Expansion	
Figure 4.64	The Creep Testing Apparatus.	286
Figure 4.65	The Creep Strain Versus Time for Bricks under Compression	287
	load	
Figure 4.66	The variation of Specific creep with time for bricks	288
Figure 4.67	Prediction of Specific Creep Versus Time for Different	289
	Grades of Bricks	
Figure 4.68	Loading arrangement for tension creep test	290
Figure 4.69	Brick specimen for shrinkage test	291
Figure 4.70(a)	The shrinkage strain Versus time for saturated brick	291
	specimens	
Figure 4.70(b)	The Predicted Shrinkage Strain Vs time for saturated brick	292
	specimens Theses & Dissertations	
Figure 4.71(a)	Test Specimen mrt. ac.lk	293
Figure 4.71(b)	Loading arrangement to determine properties of mortar under	293
	compression	
Figure 4.72	Mortar specimen under tension	294
Figure 4.73	Mortar specimen used to determine coefficient of thermal	
	expansion of mortar	295
Figure 4.74(a)	Loading arrangement used to monitor creep of mortar under	
	compression	297
Figure 4.74(b)	Dummy specimen to monitor shrinkage	297
Figure 4.75	Specific Creep Versus Time for Mortar under Compression	297
Figure 4.76	Loading arrangement used to determine creep deformations	
	of mortar under tension	298
Figure 4.77	The specific creep of mortar vs time	299

Figure 4.78	Monitoring Shrinkage of mortar using length comparator	301
Figure 4.79(a)	Shrinkage strains versus time for 1cement: 5sand mortar	
	(cured)	302
Figure 4.79(b)	Shrinkage strains and prediction curve for the highest values	
	versus time for 1cement: 5sand mortar-(cured)	302
Figure 4.79(c)	Shrinkage strains and prediction curve for the average values	
	versus time for 1cement: 5sand mortar (cured)	303
Figure 4.80(a)	Shrinkage strains versus time for 1cement: 5sand mortar	
	(uncured)	303
Figure 4.80(b)	Shrinkage strains and prediction curve for highest values	
	versus time for 1cement:5sand mortar (uncured)	304
Figure 4.80(c)	Shrinkage strains and prediction curve for the Average	
	values versus time for 1cement: 5sand mortar (uncured)	304
Figure 4.81(a)	Shrinkage strains versus time for 1cement: 8sand mortar	
	(uncured)	304
Figure 4.81(b)	Shrinkage strains and prediction curve for the highest values	
	versus time for 1cement: 8sand mortar(uncured)	305
Figure 4.81(c)	Shrinkage strains and prediction curve for average values	
	versus time for 1cement: 8sand mortar (uncured)	305
Figure 4.82(a)	Shrinkage strains versus time for 1cement: 8sand mortar	
	(cured)	305
Figure 4.82(b)	Shrinkage strains and prediction curve for the Highest values	
	versus time for 1cement: 8sand mortar(cured)	306
Figure 4.82(c)	Shrinkage strains and prediction curve for the average values	
	versus time for 1cement: 8sand mortar(cured)	306
Figure 4.83(a)	Loading Arrangement for Compression Test	308
Figure 4.83(b)	Failure Pattern of a Masonry Panel	308
Figure 4.84	Variation of Compressive Strength of Brickwork With	
	Compressive Strength of Mortar	309

Figure 4.85	Test Panels used to Determine Flexural Strength of	
	Brickwork	311
Figure 4.86(a)	Flexural Strength Test When Plane of Failure Parallel to Bed	
	Joints	311
Figure 4.86(b)	Flexural Strength Test When Plane of Failure Perpendicular	
	to Bed Joints	312
Figure 4.87	Flexural Strength of Brickwork Vs Mortar Strength(failure	
	parallel to Bed Joint)	314
Figure 4.88	Flexural Strength of Brickwork Vs Mortar Strength (failure	
	perpendicular to Bed Joint)	314
Figure 4.89	The loading arrangement of a brickwork specimen	315
Figure 5.1	Repeating Masonry Element of a Half- Brick Thick Wall	324
Figure 5.2	Masonry Element used in modeling	325
Figure 5.3	Repeating Masonry Element of One- Brick Thick Wall	333
Figure 5.4	Repeating Masonry Element in One- Brick Thick Wall	334
Figure 5.5(a)	3-D view of Element 1	334
Figure 5.5(b)	3-D view of Element 2	335
Figure 5.5(c)	3-D view of Element 3	335
Figure 5.6	Variation of K_m and K_b Factors with V/A Ratios	341
Figure 5.7	Flow Chart of the Masonry Model Used to Predict	
	Movements in One-Brick Thick Brickwork Panel	344
Figure 5.8	Total Movement vs Time for Test Panel A	347
Figure 5.9(a)	Prediction of Movement of One-Brick Thick Masonry Panel	348
Figure 5.9(b)	Prediction of Movement of Half-Brick Thick Masonry Panel	349
Figure 5.10	Individual Components of Total Strain in Element 1	350
Figure 5.11	Individual Components of Total Strain in Element 2	350
Figure 5.12	Individual Components of Total Strain in Element 3	351
Figure 5.13	Drying Shrinkage in Brick and Mortar in element 1	351

Figure 5.14	Variation of Internal Forces Developed in Elements	352
Figure 5.15	The Influence of Mortar Bed-Joint Thickness on Movement	
	of Masonry	352
Figure 5.16	Influence of the size of the Masonry Units on Movement	353
Figure 5.17	Effect of Temperature Variation on Movement of Masonry	354
Figure 5.18	Initial Expansion of Masonry Element due to Temperature	
	Rise	354
Figure 5.19	Effect of Modulus of Elasticity of Bricks on Movement	355
Figure 5.20	Variation of Force F1 Developed in Element 1 of the	
	Masonry Element	356
Figure 5.21	Variation of Elastic Deformation in Element 1of the Masonry	
	Element	356
Figure 6.1(a)	The Maximum tensile Stress Contours in 3m x 3m wall (L/H	
	= 1.0)	363
Figure 6.1(b)	The Principal Tensile Stress Directions in 3m x 3m wall (L/H	
	= 1.0 = 1.0) = 1.0 =	364
Figure 6.2(a)	The Maximum Tensile Stress Contours in 3m x 9m wall	
	(L/H = 3.0)	364
Figure 6.2 (b)	The Principal Tensile Stress Directions in 3m x 9m wall (L/H	
	= 3.0)	365
Figure 6.3(a)	The Maximum Tensile Stress Contours in 3m x 30m wall	
	(L/H =10.0)	365
Figure 6.3 (b)	The Principal Tensile Stress Directions in 3m x 30m	
	wall(L/H =10.0)	365
Figure 6.4	Variation of Tensile Stresses at Mid-Section of Walls	366
Figure 6.5	Stress Distribution Across the Mid-Section of Walls with	
	Different L/H Ratios	367
Figure 6.6(a)	Maximum Tensile stresses Developed in 3m x 9m	
	freestanding Wall(L/H=3.0)	368

Figure 6.6(b)	Principal stresses Developed in 3m x 9m freestanding Wall	368
	(L/H =3.0)	
Figure 6.7(a)	Maximum Tensile stresses Developed in 3m x 9m Wall with	
	Three Sides Restrained (L/H=3.0)	369
Figure 6.7(b)	Principal Tensile stresses Developed in 3m x 9m Wall with	369
	Three Sides Restrained (L/H=3.0)	
Figure 6.8(a)	Maximum Tensile stresses Developed in 3m x 9m Wall (L/H	
	=3.0) with all sides restrained	370
Figure 6.8(b)	Principal Tensile stresses Developed in 3m x 9m Wall (L/H	
	=3.0) with all sides restrained	370
Figure 6.9	Maximum Tensile stresses Developed in Half-Brick Thick,	
	3m x 9m freestanding wall	371
Figure 6.10(a)	Stress Distribution in 3m x 9m wall with a 1.5m x 2.0m	
	Window Opening, When Subjected to Restrained Shrinkage	372
Figure 6.10(b)	Principal Stress Distribution in 3m x 9m wall with a 1.5m x	
	2.0m Window Opening, When Subjected to Restrained	
	Shrinkage	372
Figure 6.11(a)	Stress Distribution in 3m x 9m wall with a 2.0m x 1.5m	
	Window Opening, When Subjected to Restrained Shrinkage	373
Figure 6.11(b)	Principal Stress Distribution in 3m x 9m wall with a 2.0m x	
	1.5m Window Opening, When Subjected to Restrained	
	Shrinkage	373
Figure 7.1	Cross Section of a Typical Butt Sealant Joint	385

LIST OF TABLES

Table 2.1	Properties of commonly used building materials	25
Table 2.2	Suitable material properties for local masonry	31
Table 2.3	Service temperature ranges of materials	32
Table 2.4	Linear thermal movement of masonry units and mortar	35
Table 2.5	Moisture movement of concrete and calcium silicate	
	masonry units	36
Table 2.6	Shrinkage of mortars due to change in moisture content	38
Table 2.7	Types of movement of building materials	56
Table2.8(a)	Coefficients of solar absorption for some building	
	materials	65
Table2.8(b)	Heat capacity constants	65
Table 2.9	Coefficients of linear moisture growth for some building	
	materials lib.mrt.ac.lk	66
Table 2.10	Spacing of articulation joints for unreinforced masonry	
	walls	81
Table 2.11	Joints in external walling and cladding	86
Table 2.12	Sealant geometry of different sealants	88
Table 2.13	Ranges of coefficients of creep, moisture expansion or	
	shrinkage and thermal properties of masonry	89
Table 2.14	Spacing of contraction joints for unreinforced masonry	
	wall	93
Table 2.15	Spacing of expansion joints for clay masonry walls	95
Table 2.16	Maximum values of l _m	112
Table 2.17	Fillers for movement joints	119
Table 2.18	Coefficients of linear expansion	120
Table 2.19	Coefficient of thermal expansion of various building	
	materials	131

Table2.20	Recommendations for spacing of expansion Joints	132
Table2.21(a)	The average values of the difference of annual maximum	
	and minimum temperatures in different cities in Sri Lanka	155
Table2.21(b)	The maximum and minimum temperatures in different	
	cities in Sri Lanka, recorded during 1987~2004	156
Table 2.22	Strength data for local masonry	158
Table 3.1	Type of house/ building	164
Table 3.2	Age of the house/ building	164
Table 3.3	Topographical location of the house/ building	165
Table 3.4	The Location of the house/ building	165
Table 3.5	Special considerations in the area	166
Table 3.6	Foundation condition	166
Table 3.7	Building materials used for walls	167
Table 3.8	Building materials used for plinth wall	167
Table 3.9	Type of wall finishes used for external walls	168
Table 3.10	Type of wall finishes used for internal walls	168
Table 3.11	Existence of cracks on plinth wall	170
Table 3.12	Existence of cracks in super structure	170
Table 3.13	Details of houses which have cracked walls	171
Table 3.14	Distribution of number of cracks in internal and external	
	cracked walls as a percentage of total number of cracked	
	walls	172
Table 3.15	Details of crack widths in different masonry walls for	
	different wall thicknesses	173
Table 3.16	Cracked brickwork walls with different L/H ratios	173
Table 3.17	Details of crack widths of masonry walls under different	
	exposure conditions to sunlight	174
Table 3.18	Details of crack widths of masonry walls under different	
	exposures to rain	174
Table 3.19	Details of orientation of cracked external walls	174
Table 3.20	Visibility of cracks on external walls	175

Table 3.21	Details of crack widths and colour of walls	175
Table 3.22	Existence of cracks in walls with door openings only	180
Table 3.23	Existence of cracks in walls with window openings	181
Table 3.24	Types of walls	182
Table 3.25	Wall foundation condition	182
Table 3.26	Materials used for walls	182
Table 3.27	Colour of the boundary wall	183
Table 3.28	Existence of cracks in the superstructure	183
Table 3.29	Existence of cracks in plinth walls	183
Table 3.30	Crack widths for different masonry walls with different	
	wall thicknesses	184
Table 3.31	Crack widths for different exposure conditions of walls	
	(exposure to Sun light)	184
Table 3.32	No. of Cracks in freestanding walls with different L/H	
Table 3.33	ratios No. of Cracks in freestanding walls for different pier	185
	spacing _V .lib.mrt.ac.lk	185
Table 3.34	No. of Cracks in freestanding walls for different wall	
	materials	186
Table 3.35	Location of cracks in freestanding walls	186
Table 4.1	Summary of the variables and similarities in Test Series 1	199
Table 4.12	Summary of the variables and similarities in Test Series 2	212
Table4.19(a)	Results of maximum expansion, shrinkage strain and	
	critical shrinkage strain in masonry panels	223
Table4.19(b)	Movement joint details (Open but covered by strips of	
	plywood / asbestos sheets)	224
Table4.19(c)	Movement joint details (filled with joint sealant)	225
Table 4.20	Details of the test variables of masonry panels in test	
	series-3	236

Table4.21(a)	Results of maximum expansion, shrinkage strains and	
	critical shrinkage strain due to horizontal movement	
	(Test Series –3)	261
Table4.21(b)	Movement joint details(Open joints, but covered by strips	
	of plywood/asbestos sheets)	262
Table4.21(c)	Movement joint details (Filled with joint sealant)	263
Table4.22(a)	The test variables and similarities of rubble masonry	
	panels	268
Table4.22(b)	Results of maximum expansion and shrinkage strains, and	
	critical shrinkage due to horizontal movement of Test	
	Series 4	273
Table4.22(c)	Movement joint details(Open but covered by strips of	
	plywood/ asbestos sheets)	274
Table4.22(d)	Movement joint details (filled with joint sealant)	274
Table4.23	Elastic properties of different brick samples under	
	compression loading	281
Table 4.24	Elastic properties of different brick samples under tension	
	loading	284
Table 4.25	The coefficient of thermal expansion of brick samples	285
Table 4.26	Creep test parameters	287
Table 4.27	Constants A and B for different grades of bricks	289
Table 4.28	Applied tensile stresses on different bricks	290
Table 4.29	Elastic properties of mortar under compression	294
Table 4.30	Elastic properties of mortar under tension	295
Table 4.31	The Coefficient of Thermal Expansion of Mortar	296
Table 4.32	Details of Test Variables of Mortar Specimens	300
Table 4.33	Constants A and B for different mortars	307
Table 4.34	Compressive Strengths of Brickwork with Different Mortar	
	Mixes	309
Table 4.35	Number of Panels Tested and Test Variables of the Test	
	for Flexural Strength of Masonry	310

Table 4.36	Flexural Strengths of Brickwork When Failure Parallel to	
	Bed Joints	312
Table 4.37	Flexural Strengths of Brickwork When Failure	
	Perpendicular to Bed Joints	313
Table 5.1	Constants A and B for Calculation of Specific Creep of	
	Bricks	342
Table 7.1	Critical Drying Shrinkage Strains for Different Types of	
	Masonry	378
Table 7.2	Average Maximum and Minimum Temperatures in	
	Different Cities	379
Table 7.3	Movement Joint Spacing for Different Masonry Walls	383
Table 7.4	Movement Joint Depths for Different Joint Widths	384
Table 7.5	Chemical Type of Different Sealants	386
Table 7.6	Expected Service Life for Different Sealants	387
Table 7.7	Sealants Suitable for Different Applications and Exposure	
(Conditions of Masonry Walls	388
Table 7.8	Maximum Horizontal Distance l _m , Between Vertical	
	Movement Joints for Unreinforced Masonry Walls	392
Table 7.9	Recommended Maximum Horizontal Distance l _m ,	
	Between Vertical Movement Joints for Unreinforced	
	Masonry Walls	394