

**CORRELATION BETWEEN CORROSION RATE AND
ULTRASONIC ATTENUATION ON STEEL**

Dayananda H.G.S.M

(108017x)

Degree of Master of Science

Department of Material Science and Engineering

University of Moratuwa

Sri Lanka

**CORRELATION BETWEEN CORROSION RATE AND
ULTRASONIC ATTENUATION ON STEEL**

Hakmana Gallage Sanjaya Mahesh Dayananda

(108017x)

Degree of Master of Science

Department of Material Science and Engineering

University of Moratuwa

Sri Lanka

March 2014

DECLARATION

I declare that this is my own work and this thesis does not incorporate without acknowledgement any material previously submitted for a degree or diploma in any University or institute of higher learning and to the best of my knowledge and belief, it does not contain any material previously published or written by another person except where the acknowledgement is made in the text.

Also, I hereby grant to the university of Moratuwa the non-exclusive right to reproduce and distribute my thesis in whole or part in print, electronic or other medium. I retain right to use this content in whole or part in future works.

Signature:

Date:

The above candidate has carried out research for the Masters thesis under my supervision.

Signature of the supervisor:

Date:

ABSTRACT

Corrosion is the gradual destruction of material, usually metal, by chemical reaction with its environment. Usually the corrosion rate cannot be measured directly which needs sample preparation, fixing of samples in a particular environment, measuring the weight loss during a given period of time and measuring other parameters (time of wetness, SO₂ & NO₂ concentration, etc.). This research work was based on measuring the corrosion rate using ultrasound technique, which can be named as a nondestructive testing method. Ultrasound defined as the sound waves, which has a frequency more than 20 kHz.

To investigate the behavior of corrosion in accelerated atmospheric conditions mild steel samples was exposed to the concentrated NaCl solution. The assessment mainly conducted by evaluating the loss of mass of specimens against the ultrasonic attenuation.

Weight loss is the parameter of corrosion rate and it has a relationship with the surface roughness of the samples. The surface roughness of the samples have an influence on the ultrasonic attenuation. Therefore, corrosion rate has a relationship between ultrasonic attenuation.

In this project, efforts were made to find a correlation between surface roughness and ultrasonic attenuation. An equation was derived to calculate the corrosion rate if the ultrasonic attenuation is measured. This method has the advantage of assessing the corrosion rate without sample preparation on a given component.

ACKNOWLEDGEMENT

I would like to offer my thanks to all the staff members at the Department of Materials Science and Engineering, Department of Chemical Processes and Engineering, Department of Mechanical Engineering.

It was a great opportunity to conduct this project under the supervision of Prof. R. G. N. De S. Munasinghe and Mr. V. Sivahar, Senior Lecturer of the Department of Materials Science and Engineering, University of Moratuwa. The great guidance received from them to successfully completing this project is highly appreciated.

Furthermore, my heartfelt gratitude extended to, Mr. V. S. C. Weragoda, Dr S. U. Adikary, Mr. S. P. Guluwita and Mr A. M. P. B. Samarasekara, Those who encouraged my work continually.

In addition, my sincere thank goes to Dr. (Mrs.) N. M. V. K Liyanage, former Head of the Department of Materials Science and Engineering and all the other staff members who provided assistance, knowledge and information for me.

I would also like to thank the laboratory staff Mr S. Chandrapala, Mr S. D. Karunarathna, Mr S.D.K.D Bandusena, Mr S. D. Chandrakumara and Mr S. M. Punchibanda.

In conclusion, I would like to express my pardon if I have inadvertently omitted the name of those to whom thanks is due.

H.G.S.M. Dayananda

TABLE OF CONTENT

Declaration of the candidate & supervisor	I
Acknowledgements	II
Abstract	III
Table of content	IV
List of figures	VII
List of tables	IX
INTRODUCTION.....	1
LITERATURE SURVEY.....	3
2.1. Corrosion.....	3
2.2. Calculation of Corrosion Rate by Weight loss method.....	3
2.3. Factors Affecting Atmospheric Corrosion	3
2.3.1. Temperature	4
2.3.2. Relative Humidity	4
2.3.3. Time of Wetness	4
2.4. Atmospheric Corrosion of Mild Steel.....	4
2.4.1. Rate-Limiting Step of Electrochemical Reactions.....	6
2.4.2. Cathodic Partial Reactions	6
2.4.3. Anodic Partial Reactions.....	7
2.5. General Parameters of Atmospheric Corrosion Rate.....	7
2.5.1. Humidity	8
2.6. Basic Parameters of Atmospheric Corrosion Rate.....	9
2.7. Atmospheric Corrosion Testing Methods	9
2.7.1. Salt Spray Test	9
2.7.2. Environmental Chamber Test	10
2.7.3. Cyclic Immersion Tests.....	10
2.8. Corrosion Kinetics	10
2.9. Introduction to Ultrasonic Sound.....	12
2.9.1. Sound Propagation Technique Through a Solid	12

2.10.	Attenuation of the Ultrasonic Wave in Solid	13
2.11.	Reflection of Ultrasound	14
2.12.	Surface Roughness	15
EXPERIMENTAL PROCEDURE.....		16
3.1.	Sample preparation.....	16
3.2.	Sample Testing.....	16
3.3.	Ultrasonic Attenuation Calculation ^[11,17,18,19,12]	17
3.4.	Ultrasonic Surface Wave Pulse Intensity Variation with Travelling Distance on the Surface	17
3.5.	Cleaning of Samples	18
3.6.	Accelerated atmospheric Corrosion testing methods.....	18
3.7.	Corrosion Rate Calculation in Weight Loss Method	19
3.7.1.	Corrosion Rate Calculation	19
RESULTS		20
4.1.	Ultrasound Pulse Intensity Variation with surface Wave Traveling Distance	20
4.2.	Ultrasonic Normal wave Attenuation method.....	21
DISCUSSION		22
5.1.	Ultrasound pulse intensity variation with traveling distance on the surface method.....	22
5.1.1	$\lambda/2 <$ roughness of the samples	23
5.1.2	$\lambda/2 >$ roughness of the samples	27
5.2.	Theoretical Expression of surface wave method 1	27
5.3.	Theoretical Expression of surface wave method 2	31
5.4.	Ultrasonic Normal Wave Attenuation method ^[12,18,22,13,24]	34
5.4.1.	Theoretical Expression of attenuation method.....	34
5.5.	Modified by methods	36
5.5.1	Surface wave methods.....	36
5.5.1	Attenuation methods of normal wave	37
CONCLUSIONS		38
6.1.	Surface wave method 1	38

6.2. Surface wave method 2	38
6.3. Attenuation method with normal wave	39
REFERENCE LIST	40
Appendix	41

LIST OF FIGURES

Figures 2.1: Reaction steps during the corrosion of a metal	8
Figures 2.2: Parameters affecting atmospheric corrosion rates from basic mechanistic considerations	9
Figure 2.3: Atmospheric Corrosion in the Presence of Thin Film Electrolyte	10
Figure 2.4: Free energy vs. distance from metallic surface.....	11
Figure 2.8: Smooth surface	17
Figure 2.9: Roughened surface	17
Figure 3.1: Accelerated corrosion atmosphere.	18
Figure 3.2: Ultrasonic Attenuation calculation by using a normal probe.....	18
Figure 3.3: Ultrasonic Pulse intensity losses per traveling distance on the surface of surface wave	19
Figure 4.1: Corrosion rate vs. intensity loss per traveling length of the surface wave	20
Figure 4.2: Corrosion rate Vs. Attenuation coefficient.	21
Figure 5.1: Surface wave movement	24
Figure 5.2: Surface wave Traveling through the surface	25
Figure 5.3: Surface wave Traveling through unsafe corroded metal surface.....	27
Figure 5.4: Surface wave Traveling through the safe corroded metal surface.....	27
Figure 5.5: Surface wave Traveling on the surface	28
Figure 5.6: Random curve	28
Figure 5.7: Depth from reference “c”	29
Figure 5.8: Surface wave pulse intensity variation with distance variation due to corrosion	32
Figure 5.9: Surface distance variation with corrosion	32
Figure 5.10: Measure the I_1 intensity without Corroded sample	35
Figure 5.11: measure the I_2 intensity without Corroded sample	35
Figure 5.12: Mark sharp lines on corroded surface with known distance	37

Figure 5.13: measure the I_2 intensity without Corroded sample	37
--	----

LIST OF TABLES

Table 2.1: Relative humidity (in %) leading to condensation in equilibrium with saturated salt solutions at 20 C°	5
Table 3.1: Chemical Cleaning Procedures	20
Table 4.1: Corrosion rate vs. intensity loss per length of the surface wave.....	22
Table 4.2: Corrosion rate vs. Attenuation coefficient	23