

## 7 REFERENCE

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## 8 APPENDIX - A

### A.1 Generator Details of Kelanitissa Power Station.

Generator Name	Manufacturer	Year of Install	Rated Output (MVA)	Rated Voltage (kV)	Insulation Class	Cooling type	Duty	Present Status
KPSGT1	BRUSH Ele. Mac. UK	1980	33.12	11.5	F	Air	Cont.	Available
KPSGT2	BRUSH Ele. Mac. UK	1980	33.12	11.5	F	Air	Cont.	Available
KPSGT3	BRUSH Ele. Mac. UK	1980	33.12	11.5	F	Air	Cont.	Not Available
KPSGT4	ALSTHOM Atlantique	1981	26.69	11	F	Air	Cont.	Available
KPSGT5	ALSTHOM Atlantique	1981	26.69	11	F	Air	Cont.	Not Available
KPSGT6	ALSTHOM Atlantique GEC	1981	26.69	11	F	Air	Cont.	Available
KPSGT7	ALSTHOM	1996	150	15	F	Air	Cont.	Available

### A.2. Generator Details of Sapugaskanda Power Station

Generator Name	Serial Number	Manufacture	Year of Installed	Rated Output (MVA)	Rated Voltage (kV)	Power factor	Rated Speed (rpm)	Air gap (mm)	Insulation Class	Cooling type	Duty
SPSG1	411942	ALSTHOM Atlantique Belfort-France	1984	25.625	11	0.8	428.6	12 mm	F	Air	Cont.
SPSG2	411943	ALSTHOM Atlantique Belfort-France	1984	25.625	11	0.8	428.6	12 mm	F	Air	Cont.
SPSG3	411944	ALSTHOM Atlantique Belfort-France	1984	25.625	11	0.8	428.6	12 mm	F	Air	Cont.
SPSG4	411945	ALSTHOM Atlantique Belfort-France	1984	25.625	11	0.8	428.6	12 mm	F	Air	Cont.
SPSG5	D9260205601	SIEMENS Germany	1998	12.9	11	0.8	428.6	6.5 mm	F	Air	Cont.
SPSG6	D9260205602	SIEMENS Germany	1998	12.9	11	0.8	428.6	6.5 mm	F	Air	Cont.
SPSG7	D9260205603	SIEMENS Germany	1998	12.9	11	0.8	428.6	6.5 mm	F	Air	Cont.
SPSG8	D9260205604	SIEMENS Germany	1998	12.9	11	0.8	428.6	6.5 mm	F	Air	Cont.
SPSG9	D9260207401	SIEMENS Germany	1999	12.9	11	0.8	428.6	6.5 mm	F	Air	Cont.
SPSG10	D9260207402	SIEMENS Germany	1999	12.9	11	0.8	428.6	6.5 mm	F	Air	Cont.
SPSG11	D9260207403	SIEMENS Germany	1999	12.9	11	0.8	428.6	6.5 mm	F	Air	Cont.
SPSG12	D9260207404	SIEMENS Germany	1999	12.9	11	0.8	428.6	6.5 mm	F	Air	Cont.

### A.3. Generator Details of Kelanitissa Combined Cycle Power Station

Generator Name	Serial No.	Manufacture	Year of Installed	Rated Output (MVA)	Rated Voltage (kV)	Power factor	Rated Speed (rpm)	Insulation Class	Cooling type	Duty
KCCPGTG	500486	ALSTOM France and UK	2000	132	15	0.8	3000	F	Air	Continuous
KCCPSTG	500602	ALSTOM France and UK	2001	75.955	11.5	0.8	3000	F	Air	Continuous

APPENDIX - B

Appendix B.1 ISO 8528-9:1995

Declared engine speed	Rated power output of the generating set		Vibration displacement $a_{rms}$		Vibration velocity $v_{rms}$		Vibration acceleration $a_{rms}$		
	less $\phi = 0.81$	less $\phi = 0.81$	generator 1 value 1 mm	generator 2 value 2 mm	generator 1 value 1 mm/s	generator 2 value 2 mm/s	generator 1 value 1 m/s <sup>2</sup>	generator 2 value 2 m/s <sup>2</sup>	
any <sup>1</sup>	30 A	30 V	—	1.1	1.1	1.1	—	94	50
> 9 000 kVA < 3 000	< 15 11-cylinder engine	< 1.5 11-cylinder engine	—	1.1	1.1	0	00	—	—
	> 15 < 30	> 1.5 < 3	—	0.8	0.85	00	00	—	31
> 1 300 kVA < 3 000	> 15 < 30	> 1.5 < 3	—	0.8	0.85	10	10	—	35
	> 30 < 60	> 3 < 6	—	0.6	0.6	—	—	—	—
> 1 300 kVA < 3 000	> 30 < 60	> 3 < 6	—	0.4	0.4	20	20	—	29
	> 60 < 120	> 6 < 12	0.72	0.4	0.4	25	25	75	16
> 1 300 kVA < 3 000	> 120 < 240	> 12 < 24	0.72	0.4	0.4	25	25	75	16
	> 240 < 480	> 24 < 48	0.72	0.2	0.2	20	20	28	13
> 1 300 kVA < 3 000	> 480 < 960	> 48 < 96	0.72	0.2	0.2	20	20	28	13
	> 960 < 1 920	> 96 < 192	0.72	0.2	0.2	10	10	20	11
< 1 300	> 1 300 < 1 920	> 130 < 192	0.72	0.24 (0.16)	0.24 (0.16)	10 (10)	10 (10)	20 (16)	11 (8.5)

NOTE — The relationship between vibration velocity and vibration frequency is shown in figure 6.

1) The values  $a_{rms}$  and  $v_{rms}$  are determined from the following equations by using the values given in the table for  $v_{rms}$ .

$a_{rms} = 0.0103 \times v_{rms}$   
 $v_{rms} = 0.025 \times a_{rms}$

2) In the case of large hours to coupled generators sets the values measured at point 5 (see figure 1) all shall meet the values for generators.

3) The stated values for IEC engines are applicable for engines with power outputs of more than 100 kW. For engines of lower power outputs below 100 kW, no special value is set.

4) These values are subject to agreement between the manufacturer and customer.

5) The values given in parentheses are applied to generators mounted on solid concrete foundations. In these cases the final measurement for points 1 and 2 in figure 1 at speed shall be 50 % of the values given in parentheses.

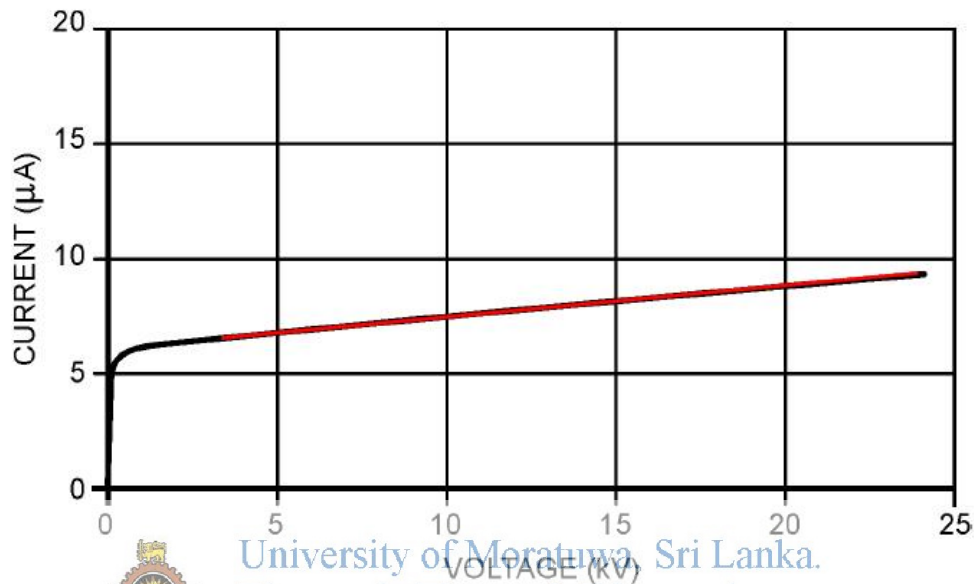
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Appendix B.2 – ISO 10816 guide lines

<b>VIBRATION SEVERITY PER ISO 10816</b>						
<b>Machine</b>		<b>Class I small machines</b>	<b>Class II medium machines</b>	<b>Class III large rigid foundation</b>	<b>Class IV large soft foundation</b>	
<b>in/s</b>	<b>mm/s</b>					
<b>Vibration Velocity Vrms</b>	<b>0.01</b>	<b>0.28</b>				
	<b>0.02</b>	<b>0.45</b>				
	<b>0.03</b>	<b>0.71</b>			<b>good</b>	
	<b>0.04</b>	<b>1.12</b>				
	<b>0.07</b>	<b>1.80</b>				
	<b>0.11</b>	<b>2.80</b>		<b>satisfactory</b>		
	<b>0.18</b>	<b>4.50</b>				
	<b>0.28</b>	<b>7.10</b>		<b>unsatisfactory</b>		
	<b>0.44</b>	<b>11.2</b>				
	<b>0.71</b>	<b>18.0</b>				
	<b>1.12</b>	<b>28.0</b>				
	<b>1.80</b>	<b>45.0</b>				

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C.1 High quality epoxy-mica insulation when tested with DC ramp



Typical ramped voltage test result for a new epoxy-mica insulation. The relatively flat  $I-V$  response indicates that the dipole polarization current component is relatively small compared to the geometric capacitance charging. As evidenced by the smooth and linear trace, the leakage current is negligible and no signs of space charge polarization or partial discharges are observed.

Source- The physical phenomena associated with stator winding insulation condition as detected by the ramped direct high-voltage method By Lorelynn Mary Rux

C.2 PI index of thermal complex generator

Power Station	Generator No	Year of manufactured	Insulation class	PI index
Kelanithissa P.S.				
	GT 1	1981	F	2.9
	GT 2	1981	F	3.0
	GT 3	1981	Presently Not Available	
	GT 4	1982	F	3.1
	GT 5	1982	F	3.2
	GT 6	1982	Presently Not Available	
	GT 7	1997	F	3.1
Sapugaskanda P. S.				
Stage 1	G1	1983	F	2.3
	G2	1983	F	2.4
	G3	1983	F	2.3
	G4	1983	F	2.1
Stage 2	G5	1997	F	3.1
	G6	1997	F	3.2
	G7	1997	F	3.1
	G8	1997	F	3.2
Stage 3	G9	1998	F	3.3
	G10	1998	F	3.4
	G11	1998	F	3.2
	G12	1998	F	3.2
Kelanithissa Combined Cycle P.S.				
	GT	2000	F	3.6
	ST	2001	F	3.7