

ENERGY SAVING POTENTIAL IN SELECTED SMALL AND MEDIUM SCALE INDUSTRIES OF SRI LANKA

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of the University of Moratuwa in partial fulfillment of the requirement
of the Degree of Master of Engineering in Energy Technology

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May 2013

DECLARATION OF THE CANDIDATE AND SUPERVISOR

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ABSTRACT

The research was carried out with the aim of identifying energy utilization performances and energy saving potential of rice mills and coconut oil mills (Copra mills) mostly used in SMEs. Ten enterprises from each industry category in Godakawela Divisional Secretary's Area of Rathnapura District were studied as the sample. Data were collected by means of field survey, discussion, questionnaire, and electrical data logging.

Specific Energy Intensity and possible energy saving potential were used as the major indicators to ascertain the technological performance. Possible benefits were analyzed not only in view of entrepreneur, but also in energy utilities and national perspective.

The results revealed that Specific Energy Consumption (SEC) for rice mill and coconut oil mills are varying from 10 kWh/t to 25 kWh/t and from 50 kWh/t to 150 kWh/t respectively. To run industries at a minimum range within the above values, the correct capacity of machines has to be selected and maintained at the best performance level.

Identified saving potentials from this study was around 50%. Especially in the smallest capacity machinery, specific energy consumption was very high. The main topics to be addressed in order to achieve the possible saving are improving raw material quality, machinery maintenance and selection of correct capacity machinery. Further potential in energy saving could be achieved by shifting to high efficient motors and cost saving through shifting to the most suitable tariff structure saving up to 3% and 4% respectively. Deficiency in knowledge on latest technology and the entrepreneurs' awareness on energy and energy saving potentials are the main barriers that hinder the energy utilization performance in SMEs.

To save energy from SMEs and to develop this sector, the main suggestions are to identify the energy bench mark for each industry, to develop energy efficient performances of electric motors, and to introduce new technologies and energy saving guide lines for the SMEs.

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CONTENTS

Declaration	i
Abstract	ii
Acknowledgement	iii
Contents	iv
List of Tables	vii
List of Figures	ix
List of Abbreviation	x
1. Introduction	01
1.1. Background	01
1.2. Definition of SMEs	02
1.3. Selection of SMEs	03
1.4. Problem statement	03
1.5. Objectives	04
1.6. Expected contribution	05
2. Literature survey	06
2.1. Contribution of SMEs to national economy	06
2.1.1. Rice mills	06
2.1.2. Coconut oil expelling	08
2.2. Present status of industries	10
2.3. Share of national energy demand	10
2.4. International scenario	10
2.4.1. Rice industry in India	10
2.4.2. Rice industry in Thailand	11
3. Methodologies	13
3.1. Selection of sample location and data collection	13
3.2. Field survey	13
3.3. Data collection	14
3.3.1. Questionnaire	15
3.3.2. Data logging	15
3.3.3. Discussion with stakeholders	16

3.4. Energy intensity	16
3.5. Motor capacity matching	17
3.6. Quality of power	19
3.7. Load shifting	19
3.8. Impact on utility	20
3.9. Impact on national energy demand	20
4. Energy demand analysis	21
4.1. Analysis of energy consumption variation	21
4.1.1. Rice processing	21
4.1.2. Oil expeller	30
4.2. Energy saving potential	35
4.2.1. Best capacity motor selection	35
4.2.2. Best Capacity high efficient motors	40
4.3. Changing tariff structure	46
4.4. Interest on energy saving	47
5. Presentation of Guidelines	49
5.1. Philosophy of Guidelines	49
5.2. Structure of Guidelines	49
5.3. Guide lines for each SME	49
5.3.1. Electricity	49
5.3.2. Motor capacity matching	51
5.3.3. Working time of industry	52
5.3.4. High efficient and reliable spare parts accessories	52
5.3.5. Skill technicians	53
5.3.6. Make aware customers	53
5.3.7. Record keeping and analyzing	54
6. Conclusion and Future Work	59
4.1. Conclusions	59
4.2. Recommendation	59
REFERENCES LIST	62

APPENDIXES

Appendix I: Four poles CMG Electric motors prices of April 2013	65
Appendix II: CMG brand high efficient four poles motors specifications	66
Appendix III: TECO brand general four poles motors specifications	67
Appendix IV: Format of data collection form in the field level	68



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LIST OF TABLES

Table 1.1:	SMEs Electricity consumption in year 2011
Table 2.1:	Quality of rice available in the local Market
Table 2.2:	Requirement of machinery for production of superior quality rice to meet international Standard
Table 2.3:	Coconut production (Mn.) CB statistic 2012
Table 2.4:	SEC of rice mill
Table 3.1:	Details of Rice mills and oil expeller in the Godakawela DS area
Table 4.1:	Basic information collected from rice mills
Table 4.2:	Rice mills electric motors load factor
Table 4.3:	Energy saving Potential of hullers by converting into best performance level
Table 4.4:	Energy saving Potential of Polishers by converting into best performance level
Table 4.5:	Basic information of oil expellers
Table 4.6:	Energy saving potential of small oil expellers (less than 50kg/h)
Table 4.7:	Oil extraction percentage of different steps
Table 4.8:	Possible energy saving potential from the Huller by using correct capacity general motor
Table 4.9:	Possible energy saving potential from the Polisher by using correct capacity general motor
Table 4.10:	Possible energy saving potential from the Oil expeller by using correct capacity general motor
Table 4.11:	Possible energy saving potential from the Huller by using correct capacity high efficient motor
Table 4.12:	Possible energy saving potential from the Polisher by using correct capacity high efficient motor
Table 4.13:	Possible energy saving potential from the oil expeller by using correct capacity high efficient motor
Table 4.14:	Sensitivity analyze of simple payback period with production time
Table 4.15:	Industrial 02 tariff category

Table 4.16: Commercial oil expeller month energy cost comparison under industrial 01 and industrial 02 categories.

Table 4.17: Benefits of energy saving in deferent options

Table 5.1: Type of CEB supply for SMEs



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LIST OF FIGURES

Figure 2.1: Energy consumption for rice processing in Thailand

Figure 3.1: Location of Godakawela DS area

Figure 3.2: Data loggers fix in to power lines

Figure 3.3: Part load efficiency of induction motors

Figure 4.1: Rice processing flow chart

Figure 4.2: Pictures of a rice mill

Figure 4.3: Power demand for huller and polisher of typical rice mill

Figure 4.4: Energy intensities of rice mill

Figure 4.5: Oil expelling flow chart

Figure 4.6: Energy consummption pattern of tipical expeller

Figure 4.7: Energy intensity variation with capacity

Figure 5.1: Energy consummption patern of tipical expeller



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LIST OF ABBREVIATIONS

Abbreviation	Description
APO	Asian Productivity Organization
BEE	Bureau of Energy Efficiency
CB	Central Bank
CEB	Ceylon Electricity Board
DCS	Department of Census and Statistic
DS	Divisional Secretariat
ESCO	Energy Services Company
GDP	Gross Domestic Product
LECO	Lanka Electricity Company
SEC	Specific Energy Consumption
SLSEA	Sri Lanka Sustainable Energy Authority
SME	Small and Medium Enterprises
SPP	Simple Payback Period



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